

Work Order ID 106483

Tuesday, September 03, 2013 1:38:02 PM

106483

Page 1

Item ID: D350-607-543

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Date: 9/3/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/6/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *mf*

Date: *13-09-03* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	A								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo <i>1/10</i>	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-543 CHG006								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	Install placard and label as per dwg ***Mask label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***								
115	QC5- Inspect part completeness to step on W/O	0.00							
115									
QC	Memo	0.00							
Quality Control	inspect label								

DAS
31
9-89

13-11-28

1X DAS
28
9-89 *13-11-26*

~~DAS
31
9-89~~ *13-11-28*
shb
13/11/26

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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106483

Page 2

Item ID: D350-607-543

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Date: 9/3/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/6/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID
120

Operation
Description
QC4- 100% Inspect kits for completeness

Set Up/
Run Hours
0.00

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

120

QC
Quality Control

Memo

0.00

DAS
31
9-89



13/11/28

130

Pick Kit

0.00

130

Packaging
Packaging

Memo

Package as per PPPD350-607-543

0.00

BK 003

DAS
31
9-89

DAS
31
9-89

13/11/29

140

QC21- Final Inspection - Work Order Release

0.00

140

QC
Quality Control

Memo

0.00

[Signature] 13/11/29

ME

13-11-29

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Picklist Print

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Work Order ID: 106483

Parent Item: D350-607-543

Start Date: 9/3/2013

Required Date: 9/6/2013

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP REV:B 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:C 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP Rev:D 13.07.08 as per CHG005 (ECN13-582) DD verf:JLM IPP REV:E 13.08.21 CHG006 / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-607-511
Quick Release Basket Mounting Spacepod & Squirrel Cheek Fits LH Or RH

DAS
31
9-89

Location

Loc Qty

Loc Code

PK015

1

100283

1

Each 1.0000

1

107154

DAS
6
9-89

D2690-6
Lanyard

DAS
31
9-89

Location

Loc Qty

Loc Code

ST014

33

100513

3

103055

11

105110

10

94775

9

ST016

4

102246

4

Each 37.0000

1

DAS
28
9-89

13-11-26

DAS
8
9-89

B108510

D3912-0-11
EYEBOLT RECEIVER ASSY

DAS
31

Location

Loc Qty

Loc Code

ST072

1

99585

1

Each 1.0000

1

DAS
28
9-89

B107932

D3030-043
Long Basket Assembly, Light Lid (350)

DAS
31
9-89

Manufactured No

Each 0.0000

0704528

DAS
6
9-89

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Page 2

Work Order ID: 106483

Parent Item: D350-607-543

Start Date: 9/3/2013

Required Date: 9/6/2013

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

D4085-3

PLACARD

Manufactured No

Each 18.0000

1

DAS
28
9-89

13-11-26

DAS
9-89

DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST093	18	
100558	1	
102283	1	
104409	10	
87037	1	
96252	5	

B106937

D4086-215

PLACARD MAX LOAD

Manufactured No

Each 10.0000

1

DAS
28
9-89

13-11-26

DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST093	10	
90185	10	

IX

1

D4087-011

Basket Fwd Hardpoint Assembly, Lower

Manufactured No

Each 20.0000

DAS
28
9-89

13-11-26

DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST100	19	
100308	5	
102354	4	
102779	4	
103442	4	
104217	2	
ST101	1	
94051	1	

B106670

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Page 3

Work Order ID: 106483

Parent Item: D350-607-543

Start Date: 9/3/2013

Required Date: 9/6/2013

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

D4151-043

Manufactured No

Each 15.0000

Basket Fwd Hardpoint Assembly, Upper

1

DAS
28
9-89

13-11-26

DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST099	3	
99185	1	
99822	2	
ST101	12	
100521	1	
101083	1	
102252	4	
103068	4	
103677	2	

1x

D4150-041

Manufactured No

Each 9.0000

Attachment Arm Assembly

1

DAS
28
9-89

S
9-89

DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST099	2	
99700	2	
ST100	7	
100396	6	
100907	1	

B106134

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Page 4

Work Order ID: 106483

Parent Item: D350-607-543**Start Date:** 9/3/2013

Required Date: 9/6/2013

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

004-13A

Purchased	No
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10
11	11
12	12
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92	92
93	93
94	94
95	95
96	96
97	97
98	98
99	99
100	100

Each	2.029.0000
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6

**DAS
28
9-89**

13-11-26

045
3/1
P-63

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	20	
122808	20	
Return2012	8	
122416	8	
ST511	1000	
m126193	1000	
ST513	6	
111925	2	
125388	4	
ST514	995	
122993	13	
123900	10	
m125709	972	

6x

AN4015
Bolt

Purchased	No
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10
11	11
12	12
13	13
14	14
15	15
16	16
17	17
18	18
19	19
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86	86
87	87
88	88
89	89
90	90
91	91
92	92
93	93
94	94
95	95
96	96
97	97
98	98
99	99
100	100

Each	94.0000
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**DAS
28
9-89**

DAJ
31
9-80

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST357	44	
M126176	44	
ST514	50	
M125716	50	

IX

AN310C-4

Purchased	No
1	1
2	1
3	1
4	1
5	1
6	1
7	1
8	1
9	1
10	1
11	1
12	1
13	1
14	1
15	1
16	1
17	1
18	1
19	1
20	1
21	1
22	1
23	1
24	1
25	1
26	1
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31	1
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33	1
34	1
35	1
36	1
37	1
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41	1
42	1
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46	1
47	1
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69	1
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76	1
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79	1
80	1
81	1
82	1
83	1
84	1
85	1
86	1
87	1
88	1
89	1
90	1
91	1
92	1
93	1
94	1
95	1
96	1
97	1
98	1
99	1
100	1

Each	102.0000
------	----------



DAS
28
9-89

DAS
31
9-29

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST342	102	
123831	2	
126192	50	
<u>M125952</u>	50	

IX

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Picklist Print

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Work Order ID: 106483

Parent Item: D350-607-543

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Date: 9/3/2013

Required Date: 9/6/2013

Start Qty: 1.00

Required Qty: 1.00

VIS17984041512

Quick Release Pin

Purchased No

Each 57.0000

DAS
28
9-89

13-11-26

DAS
31
9-89

Location	Loc Qty	Loc Code
ST332	23	
118612	2	
m125827	1	
m126275	19	
m126640	1	
ST334	34	
m126333	34	

VIS21042114

Locknut

Purchased No

Each 5,221.0000

DAS
28
9-89

DAS
31
9-89

Location	Loc Qty	Loc Code
FP001	50	
122452	38	
8182	12	
ST314	10	
m125708	10	
st507	56	
125535	23	
m126073	33	
ST509	4000	
m126275	4000	
ST510a	915	
m126333	915	
ST518	190	
124231	190	

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Picklist Print

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Work Order ID: 106483

Parent Item: D350-607-543

Start Date: 9/3/2013

Required Date: 9/6/2013

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

~~MS24665-151~~

Cotter Pin

Purchased No

Each 211.0000

DAS
31
9-89

Location	Loc Qty	Loc Code
GA	28	
17566	28	
ST323	183	
122802	20	
124859	4	
125646	159	

DAS
28
9-89

13-11-26

~~MS1515H3L~~

Washer

Purchased No

Each 312.0000

DAS
31
9-89

Location	Loc Qty	Loc Code
FG	30	
103691	30	
ST297	282	
120390	55	
123560	8	
125654	219	

DAS
28
9-89

~~MS1049F0432P~~

WASHER

Purchased No

Each 2,376.0000

DAS
31
9-89

Location	Loc Qty	Loc Code
ST295	376	
122151	2	
123522	4	
123900	6	
124580	13	
124859	15	
125268	336	
ST510a	2000	
M126221	2000	

DAS
28
9-89

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Shop Packet Print

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Work Order ID: 106483

Parent Item: D350-607-543

Start Date: 9/3/2013

Required Date: 9/6/2013

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

NASH149C0463R

Purchased No

Each 556.0000

3

Washer

DAS
28
9-89

13-11-26

DAS
31
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	155	
119097	155	
ST292	401	
119097	28	
<u>123248</u>	173	
123355	200	

3x

DAS
9-89

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-541 (Standard Basket)	80.7 lb 36.6 kg	± 49.1 in ± 1.25 m	± 3962 in-lb ± 45.8 m-kG	135 in 3.43 m	10895 in-lb 125.5 m-kG
D350-607-543 (Lightweight Basket)	65.7 lb 29.8 kg	± 49.1 in ± 1.25 m	± 3226 in-lb ± 37.3 m-kG	135 in 3.43 m	8870 in-lb 102.2 m-kG
D350-607-545 (Standard Basket)	58.7 lb 26.2 kg	± 49.1 in ± 1.25 m	± 2882 in-lb ± 32.8 m-kG	135 in 3.43 m	7925 in-lb 89.9 m-kG
D350-607-547 (Lightweight Basket)	47.7 lb 21.6 kg	± 49.1 in ± 1.25 m	± 2342 in-lb ± 27.0 m-kG	135 in 3.43 m	6440 in-lb 74.1 m-kG
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-kG	135 in 3.43 m	972 in-lb 11.3 m-kG

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-3	PLACARD-INSTRUCTIONS
1	1				1	D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
1	1	1	1		1	MS17984C413	QUICK RELEASE PIN
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	32	44	NAS1149E0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER

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Revision: A

Date: 10.06.28

Work Order ID 106483

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Item ID: D350-607-543

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Date: 9/3/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/6/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/

Operation

Set Up/

Tool ID

Tool #

Plan

Accept

Reject

Reject

Insp.

Work Center ID

Description

Run Hours

Draw Nbr

Revision Nbr

D350-607-3

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-543 CHG006

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

Install placard and label as per dwg
***Mask label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***

115

QC5- Inspect part completeness to step on W/O

0.00

115

QC

Memo

0.00

Quality Control

inspect label

MCS 13-11-26

1X DAS 28 13-11-26 9-89

